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The Thermomechanical Model Is Described And Details Of The Analysis Methodology Are Provided. Six Different Welding Sequences In The Circumferential Direction Considering Actual Welding Circumstances Are Employed, And It Is Shown That The Residual Stresses Within And Near The Weld Deposit Are Generally Influenced By The Welding Sequence. Jan 10th, 2019

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Slow Cooling Will Reduce The Transformation Temperatures; For Example: The A1 Point Would Be Reduced From 723°C To 690 °C. However The Fast Heating And Cooling Rates Encountered In Welding Will Have A Significant Influence On These Temperatures, Making The Accurate Prediction Of Weld Metallurgy Using This Diagram Difficult. Jan 5th, 2019

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Gas Metal Arc Welding (GMAW) - Commonly Termed MIG (metal, Inert Gas), Uses A Wire Feeding Gun That Feeds Wire At An Adjustable Speed And Flows An Argon-based Shielding Gas Or A Mix Of Argon And Carbon Dioxide (CO₂) Over The Weld Puddle To Protect It From Atmospheric Contamination. Jan 11th, 2019

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Conclusion. ii) Welding At Constant Voltage And At Current I₂ = 100 A, Followed By Welding At Constant Voltage And At Current I₁ = 75 A Gave The Best Mechanical Properties In Terms Of Ultimate Tensile Strength And Hardness Value Close To The Control. Apr 19th, 2019

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$\frac{3}{4}$ Welding Heat Input; $\frac{3}{4}$ Time At Elevated Temperature. Note: During Welding There Can Be Up To Four Sub-zones Within The HAZ Created According To The Maximum Temperature Reached And The Duration Of Time At That Temperature. These Sub-zones Are: • Sub-critical: 650 – 723oC • Inter-critical: 723 – 900oC • Fine Grain: 900 – 1000oC Aug 17th, 2019

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1.2 Metallurgy Of Steel When Carbon In Small Quantities Is Added To Iron, 'Steel' Is Obtained. Since The Influence Of Carbon On Mechanical Properties Of Iron Is Much Larger Than Other Alloying Elements. The Atomic Diameter Of Carbon Is Less Than

The Interstices Between Iron Atoms And The Carbon Goes Into Solid Solution Of Iron. Aug 19th, 2019

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